



1. CHARACTERISTICS

NORCOL 321 RC LGT is a bonding paste without fiber, pre-accelerated, flexible and filled.

- Polyester bonding paste pre-accelerated, which cures at room temperature following addition of MEKP.
- Indicator of catalyst permits to check the good repartition of catalyst in bonding paste, so there is a homogeneous curing.
- Bonding paste without shrinkage which give a good stability to the assembled parts, no marking.

2. PROPERTIES OF LIQUID BONDING PASTE

Viscosity Brookfield (ISO 2555 - 23°C - sp95)	0.5 rpm : 3500 - 4500 (x1000) cP
Specific gravity (ICON 012 - 23°C)	1.54 - 1.6 g/cm ³
Gel time (ICON 002) (23°C - 2% MEKP M50 on 100 g)	18 - 22 minutes

3. APPLICATION ADVISES

Mix well peroxide catalyst.

Percentage of catalyst to add: from 1% to 3% (never use less catalyst or more catalyst).

4. PACKAGING

Available in kegs of 25 kg.

5. STORAGE CONDITIONS AND HANDLING

Storage life: bonding paste **NORCOL 321 RC LGT** is stable for 6 months from date of production. The product must be stored in original closed packaging at a temperature between 15°C and 25°C, away from direct sunlight.

It is the responsibility of the customer to assure that the product is used in good conditions overall before the date limitation mentioned on the keg.

This bonding paste is subject to the Highly Flammable Liquids Regulations.

IMPORTANT

*All of the results obtained according to trials in our laboratory. However, we don't be responsible of manufactured parts with **NORCOL 321 RC LGT**, if the application conditions specified are not respected.*

It is imperative that the user must also ensure that his application and his process are appropriate for this product to be used. We hereby the conformity of our products with the above specifications. We cannot be responsible for any damage caused by misuse of this product or use of the product for an application not covered in the design.